

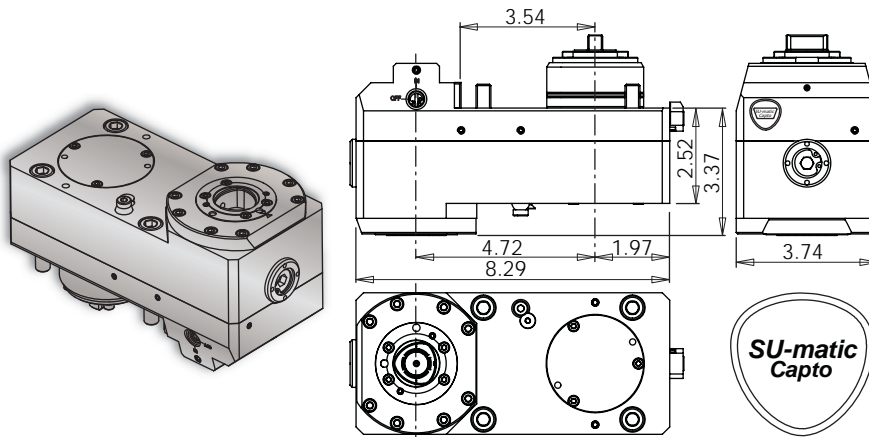
VELOCITY TOOLING FOR OKUMA 2SP-H/2SP-HM Series

2SP-250HM Capto®



2SP-250HM C4 Cross Tool

Notes



REGO-FIX® C4 Collet Chucks

| ER Output | Rego-Fix Part # |
|-----------|-----------------|
| ER-16 | 2804.11630 |
| ER-20 | 2804.12010 |
| ER-25 | 2804.12510 |
| ER-32 | 2804.13210 |

Turret Plugs **14.430.0.0205.0**

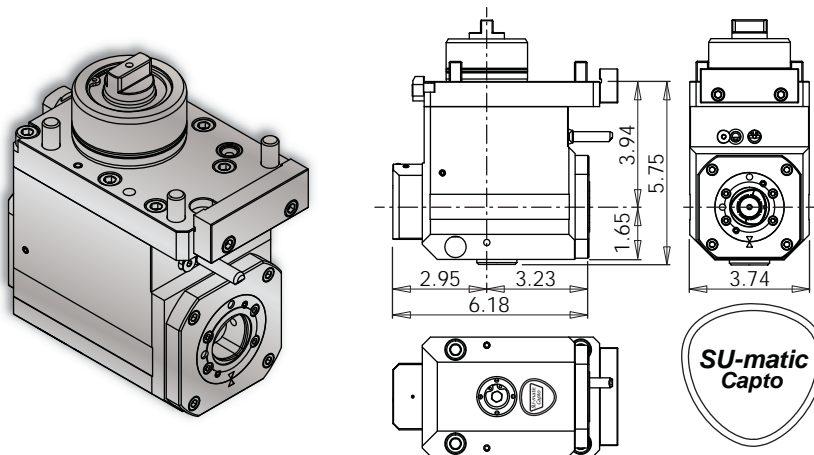
* 1,000 psi internal coolant (IC) cross tool CANNOT be run without coolant.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

| Tool # | Coolant | Output | Rotation (In:Out) | Ratio (In:Out) | Max. RPM | Torque | Hex Wrench | C4 Collet Chucks |
|-----------------|------------------------|--------|-------------------|----------------|----------|--------|------------|------------------|
| 14.101.0.0340.0 | IC & EXT* 1,000 psi | C4 | CW:CW | 1:1 | 6,000 | 60 Nm | 10 mm | See Above |

2SP-250HM C4 Face Tool

Notes



REGO-FIX® C4 Collet Chucks

| ER Output | Rego-Fix Part # |
|-----------|-----------------|
| ER-16 | 2804.11630 |
| ER-20 | 2804.12010 |
| ER-25 | 2804.12510 |
| ER-32 | 2804.13210 |

Turret Plugs **14.430.0.0205.0**

* 1,450 psi internal coolant (IC) face tool CAN be run without coolant; the coolant sealing mechanism can be completely dis-engaged.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

| Tool # | Coolant | Output | Rotation (In:Out) | Ratio (In:Out) | Max. RPM | Torque | Hex Wrench | C4 Collet Chucks |
|-----------------|------------------------|--------|-------------------|----------------|----------|--------|------------|------------------|
| 14.800.0.0470.0 | IC & EXT* 1,450 psi | C4 | CW:CW | 1:1 | 6,000 | 60 Nm | 10 mm | See Above |