### Live Tools

**VELOCITY TOOLING FOR OKUMA LB2000/ LB3000 M/ MY/ MYW**

**LB3000 MYW Main/Sub Spindle Face Tool • ER-32 Outputs**

<table>
<thead>
<tr>
<th>Tool #</th>
<th>Coolant</th>
<th>Output</th>
<th>Rotation (In:Out)</th>
<th>Ratio (In:Out)</th>
<th>Max. RPM</th>
<th>Torque</th>
<th>Spindle Wrench</th>
<th>Collet Wrench</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.801.0.0122.0 (14.801.0.0046.0)</td>
<td>EXT</td>
<td>(2) ER-32</td>
<td>See Dwg. Above</td>
<td>1:1</td>
<td>6,000</td>
<td>60 Nm</td>
<td>1005100950</td>
<td>7111.32000</td>
</tr>
</tbody>
</table>

**Notes**

- Wrenches Included with Tools
  - Maximum Drill Ø: 13/16”
  - Maximum Mill Ø: 23/32”
- Turret Plugs: 14.430.0.0086.0

**VELOCITY/SU-matic** driven tools are greased for life and delivered ready to use - no run-in required. All driven tools are CMM inspected and internal coolant tools are pressure tested as a final quality check prior to shipment.

**LB2000/LB3000 High Speed Face Tool • ER-20 Output**

<table>
<thead>
<tr>
<th>Tool #</th>
<th>Coolant</th>
<th>Output</th>
<th>Rotation (In:Out)</th>
<th>Ratio (In:Out)</th>
<th>Max. RPM</th>
<th>Torque</th>
<th>Spindle Wrench</th>
<th>Collet Wrench</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.800.0.0429.0</td>
<td>EXT</td>
<td>ER-20</td>
<td>CW:CW</td>
<td>1:2</td>
<td>12,000</td>
<td>12 Nm</td>
<td>Special</td>
<td>7111.20000</td>
</tr>
<tr>
<td>14.800.0.0427.0</td>
<td>IC &amp; EXT* 1,450 psi</td>
<td>ERC-20</td>
<td>CW:CW</td>
<td>1:2</td>
<td>12,000</td>
<td>12 Nm</td>
<td>Special</td>
<td>7111.20000</td>
</tr>
</tbody>
</table>

**Notes**

- Wrenches Included with Tools
  - Maximum Drill Ø: EXT 1/2", IC 1/2"
  - Maximum Mill Ø: EXT 15/32", IC 15/32"
- Turret Plugs: 14.430.0.0086.0

*1,450 psi internal coolant (IC) face tool CAN be run without coolant; the coolant sealing mechanism can be completely dis-engaged.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

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**VELOCITY SU-matic**

VELOCITY PRODUCTS.COM

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