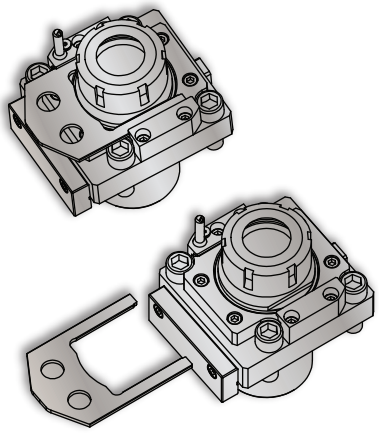
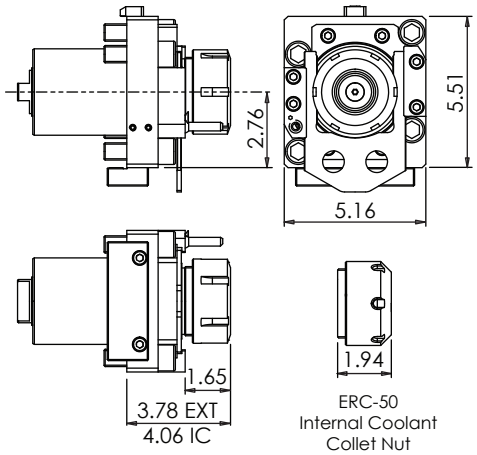
VELOCITY TOOLING FOR OKUMA LU7000M

Live Tools

OKUMA

LU7000M Cross Tools • ER-50 Output





Notes

Wrenches Included with Tools

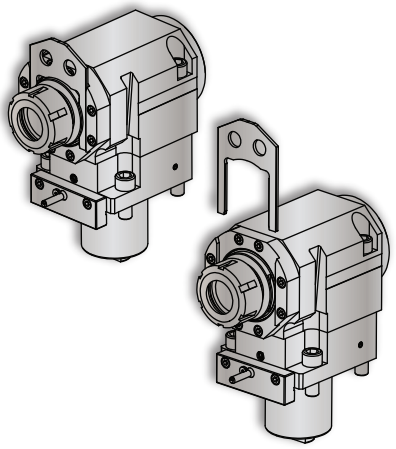
Maximum Drill Ø		Maximum Mill Ø	
EXT	1 3/8"	EXT	1 3/16"
IC	1 3/8"	IC	1 3/16"
Turret Plugs		**14.430.0.0157.0**	

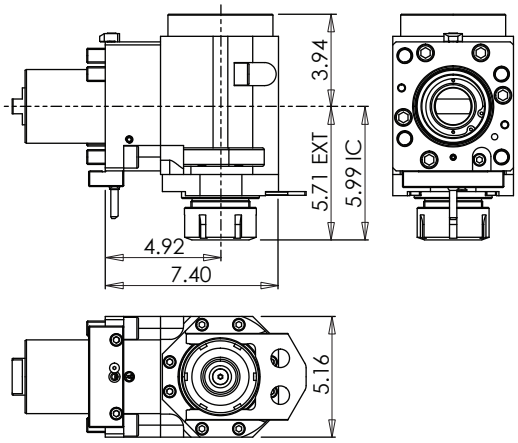
* 1,000 psi internal coolant (IC) cross tool **CANNOT** be run without coolant.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

Tool #	Coolant	Output	Rotation (In:Out)	Ratio (In:Out)	Max. RPM	Torque	Spindle Wrench	Collet Wrench
14.101.0.0279.0	EXT	ER-50	CW:CW	1:1	3,500	200 Nm	1005101050	7111.50000
14.101.0.0277.0	IC & EXT* 1,000 psi	ERC-50	CW:CW	1:1	3,500	200 Nm	1005101050	7111.50000

LU7000M Face Tools • ER-50 Output





Notes

Wrenches Included with Tools

Maximum Drill Ø		Maximum Mill Ø	
EXT	1 3/8"	EXT	1 3/16"
IC	1 3/8"	IC	1 3/16"
Turret Plugs		**14.430.0.0157.0**	

* 1,450 psi internal coolant (IC) face tool **CAN** be run without coolant; the coolant sealing mechanism can be completely dis-engaged.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

Tool #	Coolant	Output	Rotation (In:Out)	Ratio (In:Out)	Max. RPM	Torque	Spindle Wrench	Collet Wrench
14.800.0.0395.0	EXT	ER-50	CW:CW	1:1	3,500	200 Nm	1005101050	7111.50000
14.800.0.0393.0	IC & EXT* 1,450 psi	ERC-50	CW:CW	1:1	3,500	200 Nm	1005101050	7111.50000