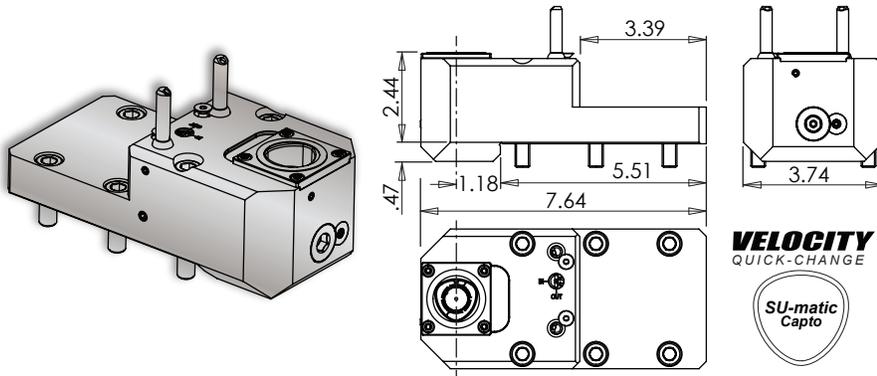


VELOCITY TOOLING FOR OKUMA 2SP-150/250 H/HM

2SP-250H/HM Tools



2SP-250H/HM C4 OD-I Holder



Notes

REGO-FIX® C4 Collet Chucks

ER Output	Rego-Fix Part #
ER-16	2804.11630
ER-20	2804.12010
ER-25	2804.12510
ER-32	2804.13210

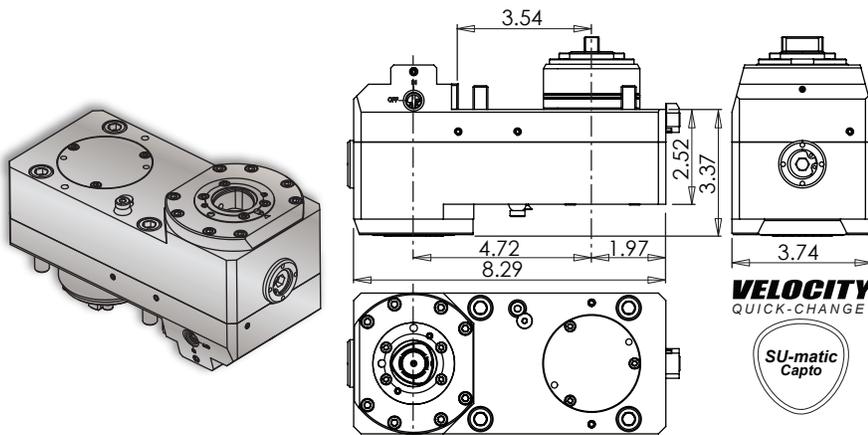
Turret Plugs 14.430.0.0205.0

VELOCITY tooling for OKUMA is manufactured on OKUMA machine tools.

Quick Change static tools are coolant thru. Coolant filtration is recommended.

Tool #	Reversible (Main/Sub)	Coolant	Output	Hex Wrench	C4 Collet Chucks
14.910.0.0460.0	Yes	IC/EXT	C4	10 mm	See Above

2SP-250HM C4 Cross Tool



Notes

REGO-FIX® C4 Collet Chucks

ER Output	Rego-Fix Part #
ER-16	2804.11630
ER-20	2804.12010
ER-25	2804.12510
ER-32	2804.13210

Turret Plugs 14.430.0.0205.0

* 1,000 psi internal coolant (IC) cross tool CANNOT be run without coolant.

All coolant thru live tools require 30 micron coolant filtration nominal, 50 micron coolant filtration absolute.

Tool #	Coolant	Output	Rotation (In:Out)	Ratio (In:Out)	Max. RPM	Torque	Hex Wrench	C4 Collet Chucks
14.101.0.0340.0	IC & EXT* 1,000 psi	C4	CW:CW	1:1	6,000	60 Nm	10 mm	See Above

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